1. Insert carriage bolts from hardware pack into A. (see detail). Attach to B., affix washers, lock-washers and nuts. Secure nuts with open-end wrench provided.

2. Remove nuts/washers from both parts D., attach to B. using the washers and nuts, just removed. Secure nuts with open-end wrench provided.

3. Remove nuts/washers from C., attach to both parts D. using the washers and nuts, just removed. Secure nuts with open-end wrench provided.

4. Slip ball-bearing assembly (E.) over center-spindle upright of C.

5. Place F. on top of ball-bearing assembly.

6. Place G. into top of C. upright.

7. Retighten all nuts.