ASSEMBLY INSTRUCTIONS MANUAL
#65274 INFINITY SHOWCASE
A. #65290 WITH LIGHTS (P. 1-10)
B. WITHOUT LIGHTS (P. 11-18)
RECOMMENDED TOOLS FOR ASSEMBLY:

- BOX WRENCH (FOR ADJUSTING BASE NUT LEVELS)
- ALLEN WRENCH
- MALLET
- PHILLIPS SCREW DRIVER (BOX WRENCH AND ALLEN WRENCH INCLUDED)
- GLUE

PARTS IN CARTON:

- ALLEN WRENCH SCREWS (22 EACH)
- PLASTIC WASHERS (16 EACH)
- ROUND HEAD SCREWS (16 EACH)
- CHROME CYLINDERS (16 EACH)
- CLEAR RUBBER PLUGS (16 EACH)
- CLEAR BUMPER TABS (4 EACH)
- METAL WASHERS (4 EACH)
- NUTS (2 EACH)
- (2) DOOR HANDLES (ADHESIVE-BACK)
- U-SHAPED CORNER BRACKETS (2 EACH)
- L-SHAPED BOTTOM BRACKETS (6 EACH) THREADED ON ONE SIDE
- L-SHAPED FRONT TOP BRACKETS (2 EACH) THREADED ON TWO SIDES
- TOP GLASS DOOR ALUMINUM SLIDE BAR
- TOP BAR SET NUTS (3 EACH)
- GLASS DOOR PLASTIC TOP SLEEVES (2 EACH)
- GLASS DOOR METAL BOTTOM SLEEVE (WITH LOCK)
- GLASS DOOR METAL BOTTOM SLEEVE (WITH LOCK HOLE)
CAREFULLY REMOVE CABINET PIECES FROM PACKING. CABINET SETUP INCLUDES:

- (1) BACK GLASS
- (1) TOP GLASS
- (2) SIDE GLASS (LEFT & RIGHT)
- (2) GLASS DOORS
- (2) GLASS DOORS
- (4) LIGHT BARS
- ALUMINUM TOP STABILIZING BAR
- LIGHT ADAPTOR & AC ADAPTOR / POWER CHORD
- CABINET BASE WITH ROLLERS (PRE-ASSEMBLED)

CAUTION: THIS IS A TWO PERSON ASSEMBLY UNIT.
GLASS IS HEAVY AND REQUIRES TWO PEOPLE TO LIFT, ADJUST AND BALANCE WHILE HARDWARE IS BEING PLACED. PLACE CARDBOARD, CARPET OR SOME OTHER SOFT MATERIAL ON THE FLOOR TO PROTECT THE GLASS WHILE ASSEMBLING.
* IN STEPS 1 THROUGH 6 OF THE ASSEMBLY - TWO PEOPLE ARE RECOMMENDED

**STEP 1.** PLACE BASE ON IT’S SIDE (PREFERABLY LONG/FRONT SIDE FOR STABILITY). INSERT LIGHT BAR THROUGH LIGHT BAR HOLES AND SECURE WITH WASHER AND NUT ON BOTTOM SIDE OF BASE WITH BOX WRENCH (PROVIDED). *NOTE* - MAKE SURE LIGHT BARS ARE FACING INWARD - TOWARDS MIDDLE OF BASE.
IMPORTANT

BOTTOM OF FRONT BACK AND SIDE GLASS HAS A SLIGHTLY DIFFERENT HOLE PLACEMENT THAN THE TOP OF EACH PIECE OF GLASS

MEASURE THE GLASS SPACE BETWEEN EDGE OF GLASS AND CENTER OF HOLE. HOLE FURTHEST FROM EDGE GOES ON BOTTOM.

GLASS CAN ONLY BE ASSEMBLED ONE WAY!
STEP 2. PLACE BACK GLASS PANEL INTO BACK GROOVE OF CABINET BASE. MAKE SURE GLASS PRECISELY FITS BACK BASE GROOVE IN ORDER TO ACCOMODATE THE SIDE PANELS NEXT. MAKE CERTAIN ON BOTH BACK AND SIDE PANELS THAT YOU RECOGNIZE THE BOTTOM OF EACH PANEL CORRECTLY. (SEE INSET PANEL FOR GLASS PLACEMENT)

STEP 3. PLACE LEFT SIDE GLASS INTO BASE GROOVE WHILE HOLDING BACK GLASS TO LINE UP FIRST GLASS BRACKET. ATTACH U-BRACKET WITH ALLEN WRENCH AND SCREWS.

STEP 4. PLACE RIGHT SIDE GLASS INTO SIDE BASE GROOVE. ATTACH U-BRACKET

STEP 5. HAND SCREW IN TOP CORNER HARDWARE. DO NOT TIGHTEN WITH ALLEN WRENCH YET. THIS ALLOWS FLEXIBILITY UNTIL ASSEMBLY IS NEARLY COMPLETE.

STEP 6. WHEN BOTH SIDE PANELS ARE COMPLETE, USE ALLEN WRENCH TO TIGHTEN. (DO NOT OVER TIGHTEN)
STEP 7. SCREW FLAT HEAD BOLTS INTO CHROME CYLINDERS - PLACE RUBBER GROMMETS INTO HOLES (16). THIS SUPPORTS GLASS SHELVES.
TWO PERSON ASSEMBLY

STEP 8. CAREFULLY SLIDE TOP GLASS ONTO CABINET MAKING SURE YOU HAVE AN OVERLAP ON BOTH SIDES.

STEP 9. SCREW ALLEN SCREWS INTO BOTH U-BRACKETS AND L-BRACKETS ON TOP. (DO NOT OVER TIGHTEN)

STEP 10. PLACE TOP GLASS DOOR ALUMINUM SLIDE GUIDE UNDER TOP GLASS. BEGIN WITH CENTER SCREW FIRST AND THEN EACH END.

STEP 11. PLACE GLASS SHELVES INTO CABINET.

(TIGHTEN ALL SCREWS BEFORE ASSEMBLING SHELVES)
STEP 12. INSTALLING SLIDING GLASS DOORS. PLACE CLEAR PLASTIC SLEEVES ON TOP OF GLASS DOORS. TAP ON SLEEVES WITH RUBBER MALLET.

RUN BEAD OF ANY TYPE OF GLUE ON INSIDE (BOTTOM) OF TOP PLASTIC SLEEVE. THEN TAP SLEEVES ON TOP OF THE GLASS WITH A RUBBER MALLET.

THIS PREVENTS THE SLEEVES FROM MOVING ONCE ASSEMBLY IS COMPLETE AND DOORS ARE MOVED.

PLACE METAL SLEEVES (WITH LOCK TO THE LEFT) ON BOTTOM OF GLASS DOORS. TAP ON SLEEVES WITH RUBBER MALLET.

RUN BEAD OF ANY TYPE OF GLUE ON INSIDE (TOP) OF BOTTOM METAL SLEEVE. THEN TAP SLEEVES ON BOTTOM OF THE GLASS WITH A RUBBER MALLET.

THIS PREVENTS THE SLEEVES FROM MOVING ONCE ASSEMBLY IS COMPLETE AND DOORS ARE MOVED.
STEP 13. LIFT GLASS UP INTO TOP RAIL GROOVE (BACK TRACK).

STEP 14. DROP INTO BOTTOM RAIL (BACK TRACK).

STEP 15. SLIDE TO FAR LEFT - PUT IN RIGHT DOOR IN FRONT TRACK.

STEP 16. STICK CLEAR BUMPER TABS ON EACH SIDE OF CABINET TO STOP GLASS DOORS FROM TOUCHING SIDES (2 EACH SIDE).

STEP 17. CLOSE DOORS AND MEASURE FROM OUTSIDE EDGE ONE INCH IN - PEEL BACK OFF HANDLE PIECES AND STICK TO DOOR.
RECOMMENDED TOOLS FOR ASSEMBLY:

- **BOX WRENCH** (FOR ADJUSTING BASE NUT LEVELS)
- **ALLEN WRENCH**
- **MALLET**
- **PHILLIPS SCREW DRIVER** (BOX WRENCH AND ALLEN WRENCH INCLUDED)
- **GLUE**

PARTS IN CARTON:

- **ALLEN WRENCH SCREWS** (22 EACH)
- **PLASTIC WASHERS** (16 EACH)
- **ROUND HEAD SCREWS** (16 EACH)
- **CHROME CYLINDERS** (16 EACH)
- **CLEAR RUBBER PLUGS** (16 EACH)
- **CLEAR BUMPER TABS** (4 EACH)
- **U-SHAPED CORNER BRACKETS** (2 EACH)
- **L-SHAPED BOTTOM BRACKETS** (6 EACH) THREADED ON ONE SIDE
- **L-SHAPED FRONT TOP BRACKETS** (2 EACH) THREADED ON TWO SIDES
- **(2) DOOR HANDLES** (ADHESIVE-BACK)

- **TOP GLASS DOOR ALUMINUM SLIDE BAR**
- **TOP BAR SET NUTS** (3 EACH)
- **GLASS DOOR PLASTIC TOP SLEEVES** (2 EACH)
- **GLASS DOOR METAL BOTTOM SLEEVE (WITH LOCK)**
- **GLASS DOOR METAL BOTTOM SLEEVE (WITH LOCK HOLE)**
- **(2) KEYS**
CAREFULLY REMOVE CABINET PIECES FROM PACKING. CABINET SETUP INCLUDES:

- (1) BACK GLASS
- (1) TOP GLASS
- (2) SIDE GLASS (LEFT & RIGHT)
- (2) GLASS DOORS
- (4) GLASS SHELVES
- ALUMINUM TOP STABILIZING BAR
- CABINET BASE WITH ROLLERS (PRE-ASSEMBLED)

CAUTION: THIS IS A TWO PERSON ASSEMBLY UNIT. GLASS IS HEAVY AND REQUIRES TWO PEOPLE TO LIFT, ADJUST AND BALANCE WHILE HARDWARE IS BEING PLACED. PLACE CARDBOARD, CARPET OR SOME OTHER SOFT MATERIAL ON THE FLOOR TO PROTECT THE GLASS WHILE ASSEMBLING.
IN STEPS 1, 2 AND 3 OF THE ASSEMBLY - TWO PEOPLE ARE RECOMMENDED

**STEP 1.** PLACE BACK GLASS PANEL INTO BACK GROOVE OF CABINET BASE. MAKE SURE GLASS PRECISELY FITS BACK BASE GROOVE IN ORDER TO ACCOMODATE THE SIDE PANELS NEXT. MAKE CERTAIN ON BOTH BACK AND SIDE PANELS THAT YOU RECOGNIZE THE BOTTOM OF EACH PANEL CORRECTLY. *(SEE INSET PANEL FOR GLASS PLACEMENT)*

**STEP 2.** PLACE LEFT SIDE GLASS INTO BASE GROOVE WHILE HOLDING BACK GLASS TO LINE UP FIRST GLASS BRACKET. ATTACH U-BRACKET WITH ALLEN WRENCH AND SCREWS.

**STEP 3.** PLACE RIGHT SIDE GLASS INTO SIDE BASE GROOVE. ATTACH U-BRACKET

**STEP 4.** HAND SCREW IN TOP CORNER HARDWARE. **DO NOT** TIGHTEN WITH ALLEN WRENCH YET. THIS ALLOWS FLEXIBILITY UNTIL ASSEMBLY IS NEARLY COMPLETE.

**STEP 5.** WHEN BOTH SIDE PANELS ARE COMPLETE, USE ALLEN WRENCH TO TIGHTEN. **(DO NOT OVER TIGHTEN)**
IMPORTANT

BOTTOM OF BOTH BACK AND SIDE GLASS HAS A SLIGHTLY DIFFERENT HOLE PLACEMENT THAN THE TOP OF EACH PIECE OF GLASS

MEASURE THE GLASS SPACE BETWEEN EDGE OF GLASS AND CENTER OF HOLE. HOLE FURTHEST FROM EDGE GOES ON BOTTOM

GLASS CAN ONLY BE ASSEMBLED ONE WAY!

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TWO PERSON ASSEMBLY

STEP 6. CAREFULLY SLIDE TOP GLASS ONTO CABINET MAKING SURE YOU HAVE AN OVERLAP ON BOTH SIDES.

STEP 7. SCREW ALLEN SCREWS INTO BOTH U-BRACKETS AND L-BRACKETS ON TOP. (DO NOT OVER TIGHTEN)

STEP 8. PLACE TOP GLASS DOOR ALUMINUM SLIDE GUIDE UNDER TOP GLASS. BEGIN WITH CENTER SCREW FIRST AND THEN EACH END.

STEP 9. PLACE GLASS SHELVES INTO CABINET.

(TIGHTEN ALL SCREWS BEFORE ASSEMBLING SHELVES)
STEP 10. INSTALLING SLIDING GLASS DOORS. PLACE CLEAR PLASTIC SLEEVES ON TOP OF GLASS DOORS. TAP ON SLEEVES WITH RUBBER MALLET.

RUN BEAD OF ANY TYPE OF GLUE ON INSIDE (BOTTOM) OF TOP PLASTIC SLEEVE. THEN TAP SLEEVES ON TOP OF THE GLASS WITH A RUBBER MALLET.

THIS PREVENTS THE SLEEVES FROM MOVING ONCE ASSEMBLY IS COMPLETE AND DOORS ARE MOVED.

PLACE METAL SLEEVES (WITH LOCK TO THE LEFT) ON BOTTOM OF GLASS DOORS. TAP ON SLEEVES WITH RUBBER MALLET.

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STEP 14. STICK CLEAR BUMPER TABS ON EACH SIDE OF CABINET TO STOP GLASS DOORS FROM TOUCHING SIDES (2 EACH SIDE).

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