ASSEMBLY INSTRUCTIONS MANUAL
#65275/289 INFINITY SHOWCASE W/LIGHTS

RECOMMENDED TOOLS FOR ASSEMBLY:

- BOX WRENCH (FOR ADJUSTING BASE NUT LEVELS)
- ALLEN WRENCH
- PHILLIPS SCREW DRIVER (BOX WRENCH AND ALLEN WRENCH INCLUDED)

PARTS IN CARTON:

- ALLEN WRENCH SCREWS (23 EACH / 1 EXTRA)
- PLASTIC WASHERS (23 EACH / 1 EXTRA)
- ROUND HEAD SCREWS (9 EACH)
- CHROME CYLINDERS (9 EACH)
- CLEAR RUBBER PLUGS (9 EACH)
- U-SHAPED CORNER BRACKETS (2 EACH)
- L-SHAPED BOTTOM BRACKETS (6 EACH) THREADED ON ONE SIDE
- L-SHAPED FRONT TOP BRACKETS (2 EACH) THREADED ON TWO SIDES
- PLASTIC PLUGS (2 EACH)
- DOOR HINGES (4 EACH) HINGE SLEEVEs (4 EACH)
- BLACK FOAM SHIM TABS (4 EACH)
- CLEAR PLASTIC SHIM TABS (4 EACH)
- CABINET LOCK (LOCK MUST GO ON LEFT FRONT DOOR)
- FRONT
- SIDE
- (2) SET SCREWS
- (2) KEYS

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PAGE 2 OF 15
CAREFULLY REMOVE CABINET PIECES FROM PACKING.

CABINET SETUP INCLUDES:

- BACK GLASS
- LIGHT BAR
- STABILIZING BAR
- LIGHT ADAPTER & AC ADAPTER / POWER CHORD
- CABINET BASE WITH ROLLERS (PRE-ASSEMBLED)
- (2) SIDE GLASS (LEFT & RIGHT)
- (4) INSIDE GLASS SHELVES
**STEP 1.** PLACE BASE ON IT’S SIDE (PREFERABLY LONG/FRONT SIDE FOR STABILITY). INSERT LIGHT BAR THROUGH LIGHT BAR HOLES AND SECURE WITH WASHER AND NUT ON BOTTOM SIDE OF BASE WITH BOX WRENCH (PROVIDED). *NOTE* - MAKE SURE LIGHT BARS ARE FACING INWARD - TOWARDS MIDDLE OF BASE.
STEP 2. PLACE BACK GLASS PANEL INTO BACK GROOVE OF CABINET BASE. MAKE SURE GLASS PRECISELY FITS BACK BASE GROOVE IN ORDER TO ACCOMODATE THE SIDE PANELS NEXT. MAKE CERTAIN ON BOTH BACK AND SIDE PANELS THAT YOU RECOGNIZE THE BOTTOM OF EACH PANEL CORRECTLY. (SEE DETAILS BELOW)

STEP 3. PLACE LEFT SIDE GLASS INTO BASE GROOVE WHILE HOLDING BACK GLASS TO LINE UP FIRST GLASS BRACKET. ATTACH U-BRACKET WITH ALLEN WRENCH AND SCREWS.
STEP 4. PLACE RIGHT SIDE GLASS INTO SIDE BASE GROOVE. ATTACH U-BRACKET WITH ALLEN WRENCH AND SCREWS.

STEP 5. PLACE TOP GLASS ONTO ASSEMBLY ALONG WITH ALUMINUM STABILIZING BAR ATTACHING ALLEN SCREW AND PLASTIC WASHERS AND L-BRACKETS.
WHEN INSERTING HINGE DOOR PIN INTO ASSEMBLY - INSERT SLEEVE INTO BASE AND THEN INTO STABILIZING BAR (TOP) - SLIDE DOOR PIN INTO SLEEVE TO STABILIZE DOOR. INSERT TOP DOOR PIN INTO GLASS TOP.

ATTACH DOOR SLEEVES APPROXIMATELY 1/16" FROM EDGE OF GLASS.

ATTACH TOP RIGHT OF FRONT DOOR (APPROXIMATELY 1/16" FROM EDGE OF GLASS) - REPEAT HINGE ASSEMBLY ON BOTTOM

(PLACE DROP OF GLUE ON PLASTIC TO HOLD IN PLACE)

INSERT PLASTIC BUFFER INSIDE HINGE TO BACK OF GLASS SIDE (AGAINST SCREWS)...

INSERT RUBBER BUFFER INSIDE HINGE TO THE OUTSIDE OF GLASS
CABINET LOCK
(LOCK MUST GO ON
LEFT / TOP
OF FRONT DOOR)

ADJUST DOOR BEFORE
ATTACHING THE LOCK.
EVEN AND LEVEL DOOR
BY ADJUSTING DOOR
HINGE SCREWS.
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  THREADED ON ONE SIDE
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  THREADED ON TWO SIDES
- DOOR HINGES (4 EACH)
  HINGE SLEEVES (4 EACH)
- CABINET LOCK (LOCK MUST GO ON LEFT FRONT DOOR)
- CLEAR PLASTIC SHIM TABS (4 EACH)
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- (2) SET SCREWS
- (2) KEYS
CAREFULLY REMOVE CABINET PIECES FROM PACKING.
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STEP 3. PLACE LEFT SIDE GLASS INTO BASE GROOVE WHILE HOLDING BACK GLASS TO LINE UP FIRST GLASS BRACKET. ATTACH U-BRACKET WITH ALLEN WRENCH AND SCREWS.

IMPORTANT!
BOTTOM OF BOTH BACK AND SIDE GLASS HAS SLIGHTLY DIFFERENT HOLE PLACEMENT THAN THE TOP OF EACH PIECE OF GLASS

MEASURE THE GLASS SPACE BETWEEN EDGE OF GLASS AND CENTER OF HOLE. HOLE FURTHER FROM EDGE GOES ON BOTTOM.

GLASS CAN ONLY BE ASSEMBLED ONE WAY!
STEP 4. PLACE RIGHT SIDE GLASS INTO SIDE BASE GROOVE. ATTACH U-BRACKET WITH ALLEN WRENCH AND SCREWS.

STEP 5. PLACE TOP GLASS ONTO ASSEMBLY ALONG WITH ALUMINUM STABILIZING BAR ATTACHING ALLEN SCREW AND PLASTIC WASHERS AND L-BRACKETS.
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INSERT RUBBER BUFFER INSIDE HINGE TO THE OUTSIDE OF GLASS
CABINET LOCK (LOCK MUST GO ON LEFT / TOP OF FRONT DOOR)

ADJUST DOOR BEFORE ATTACHING THE LOCK. EVEN AND LEVEL DOOR BY ADJUSTING DOOR HINGE SCREWS.