ASSEMBLY INSTRUCTIONS MANUAL
65282 (70" W) INFINITY JEWELRY SHOWCASE
A. #65287 WITH LIGHTS (P. 1-10)
B. WITHOUT LIGHTS (P. 11-19)
ASSEMBLY INSTRUCTIONS MANUAL

#65282/287 (70” W) INFINITY JEWELRY SHOWCASE W/LIGHTS

RECOMMENDED TOOLS FOR ASSEMBLY:

- BOX WRENCH (FOR ADJUSTING BASE NUT LEVELS)
- ALLEN WRENCH
- MALLET
- PHILLIPS SCREW DRIVER (BOX WRENCH AND ALLEN WRENCH INCLUDED)
- GLUE

PARTS IN CARTON:

- ALLEN WRENCH SCREWS (22 EACH / 2 ARE 1” FOR LIGHT BARS)
- PLASTIC WASHERS (16 EACH)
- CLEAR BUMPER TABS (8 EACH)
- METAL WASHERS (4 EACH)
- NUTS (2 EACH)
- U-SHAPED CORNER BRACKETS (2 EACH)
- L-SHAPED BOTTOM BRACKETS (6 EACH) THREADED ON ONE SIDE
- L-SHAPED FRONT BACK BRACKETS (2 EACH) THREADED ON TWO SIDES
- TOP GLASS DOOR ALUMINUM SLIDE BAR
- TOP BAR SET NUTS (3 EACH)
- GLASS DOOR PLASTIC TOP SLEEVES (2 EACH)
- GLASS DOOR METAL BOTTOM SLEEVE (WITH LOCK)
- GLASS DOOR METAL BOTTOM SLEEVE (WITH LOCK HOLE)
- LIGHT BAR (2 EACH)
- (2) KEYS
PARTS IN CARTON:

CAREFULLY REMOVE CABINET PIECES FROM PACKING. CABINET SETUP INCLUDES:

- (2 EACH) SLIDING GLASS DOORS
- (2 EACH - LEFT & RIGHT) SIDE GLASS
- (2 EACH) SLIDING BOTTOM DOORS
- TOP GLASS & FRONT GLASS
- LIGHT ADAPTOR & AC ADAPTOR / POWER CHORD
- CABINET BASE WITH ROLLERS (PRE-ASSEMBLED)
STEP 1. INSERT LIGHT BARS THROUGH WASHER, THEN LIGHT BAR HOLES IN BACK OF CABINET (WHERE SLIDING DOORS ARE LOCATED) AND SECURE WITH WASHER AND NUT ON BOTTOM SIDE OF CABINET WITH BOX WRENCH (PROVIDED).

*NOTE - MAKE SURE LIGHT BARS ARE FACING INWARD - TOWARDS MIDDLE OF DISPLAY CASE.

STEP 2. ATTACH LIGHT ADAPTOR TO FRONT WALL WITH WOOD SCREWS USING A SCREWDRIVER. ATTACH LIGHT ADAPTOR END TO LIGHT BARS (2).

STEP 3. ATTACH LIGHT ADAPTOR TO AC ADAPTOR/POWER CHORD. WE RECOMMEND THAT YOU ATTACH IT TO THE FRONT WALL USING TWO WAY TAPE (NOT PROVIDED). OTHERWISE LET IT REST ON THE CABINET FLOOR.

RUN POWER CHORD THROUGH CUT-OUT ON CABINET FLOOR.
IMPORTANT
BOTTOM OF FRONT BACK AND SIDE GLASS HAS A SLIGHTLY DIFFERENT HOLE PLACEMENT THAN THE TOP OF EACH PIECE OF GLASS

MEASURE THE GLASS SPACE BETWEEN EDGE OF GLASS AND CENTER OF HOLE. HOLE FURTHEST FROM EDGE GOES ON BOTTOM.

GLASS CAN ONLY BE ASSEMBLED ONE WAY!
* IN STEPS 4 THROUGH 9 OF THE ASSEMBLY - TWO PEOPLE ARE RECOMMENDED

STEP 4. PLACE FRONT GLASS PANEL INTO FRONT GROOVE OF CABINET TOP. MAKE SURE GLASS PRECISELY FITS FRONT BASE GROOVE IN ORDER TO ACCOMODATE THE SIDE PANELS NEXT. MAKE CERTAIN ON BOTH BACK AND SIDE PANELS THAT YOU RECOGNIZE THE BOTTOM OF EACH PANEL CORRECTLY. (SEE PAGE 5 FOR GLASS PLACEMENT)

STEP 5. PLACE LEFT SIDE GLASS INTO BASE GROOVE WHILE HOLDING FRONT GLASS TO LINE UP FIRST GLASS BRACKET. ATTACH U-BRACKET WITH ALLEN WRENCH SCREWS AND WASHERS.

STEP 6. REPEAT STEP 5 FOR RIGHT SIDE.

STEP 7. HAND SCREW IN BOTTOM BRACKETS. DO NOT TIGHTEN WITH ALLEN WRENCH YET. THIS ALLOWS FLEXIBILITY UNTIL ASSEMBLY IS NEARLY COMPLETE.

STEP 8. WHEN BOTH SIDE PANELS ARE COMPLETE, USE ALLEN WRENCH TO TIGHTEN. (DO NOT OVER TIGHTEN)

U-SHAPED CORNER BRACKETS (2)

L-SHAPED BOTTOM BRACKETS (6)
(THREADED ON ONE SIDE)
STEP 9. CAREFULLY SLIDE TOP GLASS ONTO CABINET MAKING SURE YOU HAVE AN OVERLAP ON BOTH SIDES.

STEP 10. SCREW ALLEN SCREWS (WITH PLASTIC WASHERS) INTO BOTH U-BRACKETS AND L-BRACKETS ON TOP. (DO NOT OVER TIGHTEN)

STEP 11. PLACE TOP GLASS DOOR ALUMINUM SLIDE GUIDE UNDER TOP GLASS.

IT IS EASIER TO INSERT SCREW INSIDE OF GUIDE BY PUTTING SCREW ON ALLEN WRENCH AND THEN THROUGH GUIDE AND GLASS.
STEP 12. INSTALLING SLIDING GLASS DOORS. PLACE CLEAR PLASTIC SLEEVES ON TOP OF GLASS DOORS. TAP ON SLEEVES WITH RUBBER MALLET.

RUN BEAD OF ANY TYPE OF GLUE ON INSIDE (BOTTOM) OF TOP PLASTIC SLEEVE. THEN TAP SLEEVES ON TOP OF THE GLASS WITH A RUBBER MALLET.

THIS PREVENTS THE SLEEVES FROM MOVING ONCE ASSEMBLY IS COMPLETE AND DOORS ARE MOVED.

PLACE METAL SLEEVES (WITH LOCK TO THE LEFT) ON BOTTOM OF GLASS DOORS. TAP ON SLEEVES WITH RUBBER MALLET.

RUN BEAD OF ANY TYPE OF GLUE ON INSIDE (TOP) OF BOTTOM METAL SLEEVE. THEN TAP SLEEVES ON BOTTOM OF THE GLASS WITH A RUBBER MALLET.

THIS PREVENTS THE SLEEVES FROM MOVING ONCE ASSEMBLY IS COMPLETE AND DOORS ARE MOVED.
STEP 13. INSERT LEFT DOOR (WITHOUT LOCK - MAKE SURE HOLE IN BOTTOM METAL SLEEVE IS FACING YOU / ON THE RIGHT) INTO TOP OF BACK TRACK, THEN LOWER INTO BOTTOM BACK TRACK AND SLIDE TO THE LEFT.

INSERT RIGHT DOOR (INSTALLED LOCK ASSEMBLY ON THE LEFT) INTO TOP OF FRONT TRACK, THEN LOWER INTO BOTTOM FRONT TRACK AND SLIDE TO THE RIGHT.
STEP 14. INSTALLING BOTTOM SLIDING DOORS

INSERT LEFT DOOR INTO TOP OF BACK TRACK, THEN LOWER INTO BOTTOM BACK TRACK AND SLIDE TO THE LEFT.

INSERT RIGHT DOOR INTO TOP OF FRONT TRACK, THEN LOWER INTO BOTTOM FRONT TRACK AND SLIDE TO THE RIGHT.

THIS COMPLETES THE ASSEMBLY.
RECOMMENDED TOOLS FOR ASSEMBLY:

- Box Wrench (for adjusting base nut levels)
- Allen Wrench
- Mallet
- Phillips Screw Driver (Box Wrench and Allen Wrench included)
- Glue

PARTS IN CARTON:

- Allen Wrench Screws (22 each)
- Plastic Washers (16 each)
- Clear Bumper Tabs (8 each)
- U-shaped Corner Brackets (2 each)
- L-shaped Bottom Brackets (6 each) threaded on one side
- L-shaped Front Back Brackets (2 each) threaded on two sides
- Top Glass Door Aluminum Slide Bar
- Top Bar Set Nuts (3 each)
- Glass Door Plastic Top Sleeves (2 each)
- Glass Door Metal Bottom Sleeve (with lock)
- Glass Door Metal Bottom Sleeve (with lock hole)
PARTS IN CARTON:

CAREFULLY REMOVE CABINET PIECES FROM PACKING. CABINET SETUP INCLUDES:

- (2 EACH) SLIDING GLASS DOORS
- (2 EACH - LEFT & RIGHT) SIDE GLASS
- (2 EACH) SLIDING BOTTOM DOORS
- TOP GLASS & FRONT GLASS
IMPORTANT

BOTTOM OF FRONT BACK AND SIDE GLASS HAS A SLIGHTLY DIFFERENT HOLE PLACEMENT THAN THE TOP OF EACH PIECE OF GLASS

MEASURE THE GLASS SPACE BETWEEN EDGE OF GLASS AND CENTER OF HOLE. HOLE FURTHEST FROM EDGE GOES ON BOTTOM.

GLASS CAN ONLY BE ASSEMBLED ONE WAY!
* IN STEPS 1 THROUGH 4 OF THE ASSEMBLY - TWO PEOPLE ARE RECOMMENDED

**STEP 1.** PLACE FRONT GLASS PANEL INTO FRONT GROOVE OF CABINET TOP. MAKE SURE GLASS PRECISELY FITS FRONT BASE GROOVE IN ORDER TO ACCOMODATE THE SIDE PANELS NEXT. MAKE CERTAIN ON BOTH BACK AND SIDE PANELS THAT YOU RECOGNIZE THE BOTTOM OF EACH PANEL CORRECTLY. *(SEE PAGE 5 FOR GLASS PLACEMENT)*

**STEP 2.** PLACE LEFT SIDE GLASS INTO BASE GROOVE WHILE HOLDING FRONT GLASS TO LINE UP FIRST GLASS BRACKET. ATTACH U-BRACKET WITH ALLEN WRENCH SCREWS AND WASHERS.

**STEP 3.** REPEAT STEP 5 FOR RIGHT SIDE.

**STEP 4.** HAND SCREW IN BOTTOM BRACKETS. DO NOT TIGHTEN WITH ALLEN WRENCH YET. THIS ALLOWS FLEXIBILITY UNTIL ASSEMBLY IS NEARLY COMPLETE.

**STEP 5.** WHEN BOTH SIDE PANELS ARE COMPLETE, USE ALLEN WRENCH TO TIGHTEN. *(DO NOT OVER TIGHTEN)*

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U-SHAPED CORNER BRACKETS (2)

L-SHAPED BOTTOM BRACKETS (6)
(THREADDED ON ONE SIDE)

ALLEN WRENCH SCREWS & PLASTIC WASHERS
STEP 6. CAREFULLY SLIDE TOP GLASS ONTO CABINET MAKING SURE YOU HAVE AN OVERLAP ON BOTH SIDES.

STEP 7. SCREW ALLEN SCREWS (WITH PLASTIC WASHERS) INTO BOTH U-BRACKETS AND L-BRACKETS ON TOP. (DO NOT OVER TIGHTEN)

STEP 8. PLACE TOP GLASS DOOR ALUMINUM SLIDE GUIDE UNDER TOP GLASS.

IT IS EASIER TO INSERT SCREW INSIDE OF GUIDE BY PUTTING SCREW ON ALLEN WRENCH AND THEN THROUGH GUIDE AND GLASS.
STEP 9. INSTALLING SLIDING GLASS DOORS. PLACE CLEAR PLASTIC SLEEVES ON TOP OF GLASS DOORS. TAP ON SLEEVES WITH RUBBER MALLET.

RUN BEAD OF ANY TYPE OF GLUE ON INSIDE (BOTTOM) OF TOP PLASTIC SLEEVE. THEN TAP SLEEVES ON TOP OF THE GLASS WITH A RUBBER MALLET.

*THIS PREVENTS THE SLEEVES FROM MOVING ONCE ASSEMBLY IS COMPLETE AND DOORS ARE MOVED.*

PLACE METAL SLEEVES (WITH LOCK TO THE LEFT) ON BOTTOM OF GLASS DOORS. TAP ON SLEEVES WITH RUBBER MALLET.

RUN BEAD OF ANY TYPE OF GLUE ON INSIDE (TOP) OF BOTTOM METAL SLEEVE. THEN TAP SLEEVES ON BOTTOM OF THE GLASS WITH A RUBBER MALLET.

*THIS PREVENTS THE SLEEVES FROM MOVING ONCE ASSEMBLY IS COMPLETE AND DOORS ARE MOVED.*
**STEP 10.** INSERT LEFT DOOR (WITHOUT LOCK - MAKE SURE HOLE IN BOTTOM METAL SLEEVE IS FACING YOU / ON THE RIGHT) INTO TOP OF BACK TRACK, THEN LOWER INTO BOTTOM BACK TRACK AND SLIDE TO THE LEFT.

INSERT RIGHT DOOR (INSTALLED LOCK ASSEMBLY ON THE LEFT) INTO TOP OF FRONT TRACK, THEN LOWER INTO BOTTOM FRONT TRACK AND SLIDE TO THE RIGHT.
STEP 11. INSTALLING BOTTOM SLIDING DOORS

INSERT LEFT DOOR INTO TOP OF BACK TRACK, THEN LOWER INTO BOTTOM BACK TRACK AND SLIDE TO THE LEFT.

INSERT RIGHT DOOR INTO TOP OF FRONT TRACK, THEN LOWER INTO BOTTOM FRONT TRACK AND SLIDE TO THE RIGHT.

THIS COMPLETES THE ASSEMBLY.