ASSEMBLY INSTRUCTIONS MANUAL
#65284/287 CORNER REAR ACESS INFINITY SHOWCASE W/LIGHTS

RECOMMENDED TOOLS FOR ASSEMBLY:

- BOX WRENCH (FOR ADJUSTING BASE NUT LEVELS)
- ALLEN WRENCH
- PHILLIPS SCREW DRIVER (BOX WRENCH AND ALLEN WRENCH INCLUDED)
- MALLET
- GLUE

PARTS IN CARTON:

- ALLEN WRENCH SCREWS (32 EACH / 2 ARE 1” FOR LIGHT BARS)
- PLASTIC WASHERS (16 EACH)
- ROUND HEAD SCREWS (8 EACH)
- CHROME CYLINDERS (8 EACH)
- CLEAR RUBBER PLUGS (8 EACH)
- CLEAR BUMPER TABS (8 EACH)
- METAL WASHERS (4 EACH)
- NUTS (2 EACH)
- (2) KEYS

- U-SHAPED CORNER BRACKETS (2 EACH)
- L-SHAPED BOTTOM BRACKETS (6 EACH) THREADED ON ONE SIDE
- L-SHAPED FRONT TOP BRACKETS (8 EACH) THREADED ON TWO SIDES

- TOP GLASS DOOR ALUMINUM SLIDE BAR
  - TOP BAR SET NUTS (2 EACH)

- GLASS DOOR PLASTIC TOP SLEEVES (2 EACH)

- GLASS DOOR METAL BOTTOM SLEEVE (WITH LOCK)
  - GLASS DOOR METAL BOTTOM SLEEVE (WITH LOCK HOLE)
PARTS IN CARTON:

CAREFULLY REMOVE CABINET PIECES FROM PACKING. CABINET SETUP INCLUDES:

- (2 EACH) LIGHT BARS
- (2 EACH - LEFT & RIGHT) BACK GLASS
- (2 EACH - LEFT & RIGHT) FRONT GLASS
- (2 EACH) SHELF GLASS
- (2 EACH) SLIDING GLASS DOORS
- GLASS TOP
- FRONT GLASS
- AC ADAPTOR & POWER CHORD
- CABINET BASE WITH ROLLERS (PRE-ASSEMBLED)
* IN STEPS 1 THROUGH 8 OF THE ASSEMBLY - TWO PEOPLE ARE RECOMMENDED

**STEP 1.** PLACE BASE ON IT'S SIDE (PREFERABLY LONG/Front SIDE FOR STABILITY). INSERT LIGHT BAR THROUGH LIGHT BAR HOLES AND SECURE WITH WASHER AND NUT ON BOTTOM SIDE OF BASE WITH BOX WRENCH (PROVIDED). *NOTE - MAKE SURE LIGHT BARS ARE FACING INWARD - TOWARDS MIDDLE OF BASE.*
STEP 2. WITH BASE ON IT’S SIDE, ATTACH LIGHT ADAPTOR TO BASE WITH WOOD SCREWS USING A SCREWDRIVER. ATTACH LIGHT ADAPTOR END TO LIGHT BARS (2).

STEP 3. ATTACH LIGHT ADAPTOR TO AC ADAPTOR/POWER CHORD. WE RECOMMEND THAT YOU ATTACH IT TO THE BASE USING TWO WAY TAPE (NOT PROVIDED). OTHERWISE LET REST ON THE FLOOR.
IMPORTANT

BOTTOM OF BOTH BACK AND SIDE GLASS HAS A SLIGHTLY DIFFERENT HOLE PLACEMENT THAN THE TOP OF EACH PIECE OF GLASS

![Diagram showing different hole placements](image)

MEASURE THE GLASS SPACE BETWEEN EDGE OF GLASS AND CENTER OF HOLE. HOLE FURTHEST FROM EDGE GOES ON BOTTOM

**GLASS CAN ONLY BE ASSEMBLED ONE WAY!**
STEP 4. PLACE LEFT SIDE BACK PANEL INTO BACK GROOVE OF CABINET BASE. MAKE SURE GLASS PRECISELY FITS BACK BASE GROOVE IN ORDER TO ACCOMODATE THE LEFT SIDE FRONT PANEL NEXT. MAKE CERTAIN ON BOTH BACK AND SIDE PANELS THAT YOU RECOGNIZE THE BOTTOM OF EACH PANEL CORRECTLY. (SEE PREVIOUS PAGE FOR DETAILS)

STEP 5. PLACE LEFT SIDE FRONT PANEL INTO FRONT BASE GROOVE. ATTACH U-BRACKET (TOP ONLY) WITH ALLEN WRENCH SCREWS AND WASHERS. *HAND SCREW IN ALL HARDWARE. DO NOT TIGHTEN WITH ALLEN WRENCH YET. THIS ALLOWS FLEXIBILITY UNTIL ASSEMBLY IS NEARLY COMPLETE.

STEPS 6 & 7. REPEAT STEPS 4 & 5 FOR RIGHT SIDE BACK & FRONT.
STEP 8. PLACE FRONT PANEL INTO FRONT BASE GROOVE OF CABINET BASE. HAND SCREW IN ALL BOTTOM L-SHAPED BRACKETS (6).

STEP 9. HAND SCREW IN ALL TOP L-SHAPED BRACKETS (8).
STEP 10. SCREW FLAT HEAD BOLTS INTO CHROME CYLINDERS - PLACE RUBBER GROMMETS INTO HOLES (THIS SUPPORTS GLASS SHELF). (8) CYLINDERS ALL TOGETHER (4 FOR EACH SHELF). (4) IN FRONT PANEL - (2) IN BOTH LEFT & RIGHT BACK PANEL

*NOTE - MAKE SURE RUBBER GROMMETS ARE FACING UP TO SUPPORT GLASS SHELVES.
STEP 9. CAREFULLY SLIDE TOP GLASS ONTO CABINET MAKING SURE YOU HAVE AN OVERLAP ON ALL SIDES.

STEP 10. SCREW ALLEN SCREWS (WITH PLASTIC WASHERS) INTO U-BRACKETS (2) AND L-BRACKETS (6) ON TOP. (DO NOT OVER TIGHTEN)

STEP 11. PLACE TOP GLASS DOOR ALUMINUM SLIDE GUIDE UNDER TOP GLASS.

IT IS EASIER TO INSERT SCREW INSIDE OF GUIDE BY PUTTING SCREW ON ALLEN WRENCH AND THEN THROUGH GUIDE AND GLASS.
STEP 12. INSTALL SHELVES. (YOU WILL HAVE TO INSERT THEM THROUGH THE OPENING LONG WAYS, THEN ROTATE INTO PLACE (INSERT EACH SHELF AT THE LEVEL OF THE CYLINDERS TO AVOID CONTACT WITH LIGHT BARS). GENTLY LOWER ONTO RUBBER GROMETS OF SUPPORTING CYLINDERS.
STEP 12. INSTALLING SLIDING GLASS DOORS. PLACE CLEAR PLASTIC SLEEVES ON TOP OF GLASS DOORS. TAP ON SLEEVES WITH RUBBER MALLET.

RUN BEAD OF ANY TYPE OF GLUE ON INSIDE (BOTTOM) OF TOP PLASTIC SLEEVE. THEN TAP SLEEVES ON TOP OF THE GLASS WITH A RUBBER MALLET.

*THIS PREVENTS THE SLEEVES FROM MOVING ONCE ASSEMBLY IS COMPLETE AND DOORS ARE MOVED.*

PLACE METAL SLEEVES (WITH LOCK TO THE LEFT) ON BOTTOM OF GLASS DOORS. TAP ON SLEEVES WITH RUBBER MALLET.

RUN BEAD OF ANY TYPE OF GLUE ON INSIDE (TOP) OF BOTTOM METAL SLEEVE. THEN TAP SLEEVES ON BOTTOM OF THE GLASS WITH A RUBBER MALLET.

*THIS PREVENTS THE SLEEVES FROM MOVING ONCE ASSEMBLY IS COMPLETE AND DOORS ARE MOVED.*
STEP 13. INSERT LEFT DOOR (WITHOUT LOCK - MAKE SURE HOLE IN BOTTOM METAL SLEEVE IS FACING YOU / ON THE RIGHT) INTO TOP OF BACK TRACK, THEN LOWER INTO BOTTOM BACK TRACK AND SLIDE TO THE LEFT.

INSERT RIGHT DOOR (INSTALLED LOCK ASSEMBLY ON THE LEFT) INTO TOP OF FRONT TRACK, THEN LOWER INTO BOTTOM FRONT TRACK AND SLIDE TO THE RIGHT.

THIS COMPLETES THE ASSEMBLY.
RECOMMENDED TOOLS FOR ASSEMBLY:

- Box Wrench (for adjusting base nut levels)
- Allen Wrench
- Phillips Screwdriver (Box Wrench and Allen Wrench included)
- Mallet
- Glue

PARTS IN CARTON:

- Allen Wrench Screws (32 each)
- Plastic Washers (16 each)
- Round Head Screws (8 each)
- Chrome Cylinders (8 each)
- U-Shaped Corner Brackets (2 each)
- L-Shaped Bottom Brackets (6 each) threaded on one side
- L-Shaped Front Top Brackets (8 each) threaded on two sides
- Top Glass Door Aluminum Slide Bar
- Top Bar Set Nuts (2 each)
- Glass Door Plastic Top Sleeves (2 each)
- Glass Door Metal Bottom Sleeve (with lock)
- Glass Door Metal Bottom Sleeve (with lock hole)
- Clear Rubber Plugs (8 each)
- Clear Bumper Tabs (8 each)
- (2) Keys
PARTS IN CARTON:

CAREFULLY REMOVE CABINET PIECES FROM PACKING. CABINET SETUP INCLUDES:

- (2 EACH - LEFT & RIGHT) BACK GLASS
- (2 EACH - LEFT & RIGHT) FRONT GLASS
- (2 EACH) SHELF GLASS
- (2 EACH) SLIDING GLASS DOORS
- GLASS TOP
- FRONT GLASS
IMPORTANT

BOTTOM OF BOTH BACK AND SIDE GLASS HAS A SLIGHTLY DIFFERENT HOLE PLACEMENT THAN THE TOP OF EACH PIECE OF GLASS

MEASURE THE GLASS SPACE BETWEEN EDGE OF GLASS AND CENTER OF HOLE. HOLE FURTHEST FROM EDGE GOES ON BOTTOM

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* IN STEPS 1 THROUGH 6 OF THE ASSEMBLY - TWO PEOPLE ARE RECOMMENDED

**STEP 1.** PLACE LEFT SIDE BACK PANEL INTO BACK GROOVE OF CABINET BASE. MAKE SURE GLASS PRECISELY FITS BACK BASE GROOVE IN ORDER TO ACCOMODATE THE LEFT SIDE FRONT PANEL NEXT. MAKE CERTAIN ON BOTH BACK AND SIDE PANELS THAT YOU RECOGNIZE THE BOTTOM OF EACH PANEL CORRECTLY. *(SEE PREVIOUS PAGE FOR DETAILS)*

**STEP 2.** PLACE LEFT SIDE FRONT PANEL INTO FRONT BASE GROOVE. ATTACH U-BRACKET (TOP ONLY) WITH ALLEN WRENCH SCREWS AND WASHERS. *HAND SCREW IN ALL HARDWARE. DO NOT TIGHTEN WITH ALLEN WRENCH YET. THIS ALLOWS FLEXIBILITY UNTIL ASSEMBLY IS NEARLY COMPLETE.*

**STEPS 3 & 4.** REPEAT STEPS 4 & 5 FOR RIGHT SIDE BACK & FRONT.
STEP 5. PLACE FRONT PANEL INTO FRONT BASE GROOVE OF CABINET BASE. HAND SCREW IN ALL BOTTOM L-SHAPED BRACKETS (6).

STEP 6. HAND SCREW IN ALL TOP L-SHAPED BRACKETS (8).
STEP 9. CAREFULLY SLIDE TOP GLASS ONTO CABINET MAKING SURE YOU HAVE AN OVERLAP ON ALL SIDES.

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THIS COMPLETES THE ASSEMBLY.