FULL VISION SHOWCASE
ASSEMBLY INSTRUCTION MANUAL

FRONT OF SHOWCASE

REAR OF SHOWCASE

STORE SUPPLY WAREHOUSE, LLC
PHONE : 1-800-823-8887
FAX : 1-800-823-0004

WWW.STORESUPPLY.COM
FULL VISION SHOWCASE ASSEMBLY INSTRUCTION MANUAL

RECOMMENDED TOOLS FOR ASSEMBLY

- PHILLIPS SCREW DRIVER
- PAIR OF PLIERS
- RAZOR BLADE
- HAMMER

HARDWARE AND MISC. INCLUDED: (PACKAGED IN A BAG)

NOTE: ALL ITEMS ARE SHOWN ACTUAL SIZE: IF YOU ARE NOT SURE WHICH PARTS IS CORRECT, THEN PLACE ON TOP OF ITEM BELOW FOR HELP DURING ASSEMBLY.

1/4 EA. - CAM LOCK PINS - 1 3/4" L FOR INSTRUCTION STEP 1

NOTE: THIS ARROW TIP MUST POINT TO THE HOLE FOR CAM LOCK PINS

14 EA. - 3/4" CAM LOCK CONNECTOR NUTS FOR INSTRUCTION STEP 2 & 3 (CAM LOCK NUTS MAY ALREADY BE INSERTED INTO PANELS)

8 EA. - BLACK FOAM BLOCKS FOR INSTRUCTION STEP 4

6 EA. - SELF-STICKING SCREW COVERS SAME COLOR AS SHOWCASE FOR INSTRUCTION STEP 1

3 EA. - STANDARD FOOTPIECE FOR INSTRUCTION STEP 5

1 EA. - DOUTHUBE HOLE CAP FOR INSTRUCTION STEP 1

24 EA. - RUBBER CUSHIONS INSERT IN CLIPS BELOW

5 EA. - GREY GLAZING GASKETS FOR INSTRUCTION STEP 6

12 EA. - SHELF CLIPS FOR INSTRUCTION STEP 8

2 EA. - FOAM TAPE STRIPS PROVIDED IN A ROLL FOR INSTRUCTION STEP 1

12 EA. - WOOD DOWELS - 1 1/8" L FOR INSTRUCTION STEP 1

6 EA. - PAN HEAD SCREWS - 5/8" L FOR INSTRUCTION STEP 5

6 EA. - STEEL FLAT HEAD SCREWS - 1 1/4" L FOR INSTRUCTION STEP 6

3 EA. - STEEL FLAT HEAD SCREWS - 1" L FOR INSTRUCTION STEP 6
FULL VISION SHOWCASE ASSEMBLY INSTRUCTION MANUAL

PARTS INCLUDED INSIDE CARTON:

- 1 EA. DECK PANELS
- 2 EA. SLIDING DOOR PANELS
- 2 EA. END PANELS
- 1 EA. LOWER FRONT AND BACK PANELS
- 1 EA. UPPER SLIDING DOOR TRACK
- 3 EA. - 8" LONG
- 3 EA. - 10" LONG
- 1 EA. TOP GLASS
- 2 EA. 8" GLASS SHELVES
- 1 EA. FRONT GLASS
- 2 EA. 10" GLASS SHELVES

SHELF BRACKETS
FULL VISION SHOWCASE ASSEMBLY INSTRUCTION MANUAL

ASSEMBLY TIME APPROXIMATELY 1 1/2 HOURS

WITH A HELPER

STEP 1:

SCREW 1 3/4" CAM LOCK PIN IN HOLES ON EACH OF THE END PANELS.
(SEE DIAGRAM "1A")

TAP 1 1/8" WOOD DOWELS IN ON EACH OF THE END PANELS WITH HAMMER.
(SEE DIAGRAM "1B")

DIAGRAM "1A"

TYP. END PANEL
(RIGHT END SHOWN)

DIAGRAM "1B"

WWW.STORESUPPLY.COM
STEP 2:

Insert in place 3/4" cam lock connector nuts in the holes on deck panel lower front and back panels (see Diagram "2B"). (Please note that the arrow tip shown on top of the Minifix cam must point out in the same direction as the hole in panel). Do not screw cams down at this time, this will be outlined later in step 3.
FULL VISION SHOWCASE ASSEMBLY INSTRUCTION MANUAL

STEP 3:

Lay 1 end panel on ground with dowels and cam lock pins facing up. Now hold up the deck panel over the end panel on ground and line up the holes in deck panel with the wood dowels and cam lock pins and insert the deck panel. (See diagram "3A") Tighten down 3/4" cam lock connector nuts (see diagram "3B") Attach lower front and back panels in the same way.

Diagram "3A"

Make sure that cam lock pins and wood dowels are in-line before pushing deck panel on end panel.

Diagram "3B"

Tighten cam lock nuts by turning clockwise towards the plus sign.
STEP 4:

PLACE 6 "BLACK" FOAM SETTING BLOCKS INTO THE ROUTED GROOVE ON THE DECK PANEL (EVENLY SPACED) AND 2 FOAM SETTING BLOCKS INTO GROOVES ONLY IN ONE END PANEL. (REMOVED PAPER BACK ON FOAM SETTING BLOCK AND PLACE STICKY SIDE INTO GROOVE) PLACE GLASS FRONT PANEL INTO GROOVES ON THE DECK AND END PANELS. (SEE DIAGRAM '4A') NOW POSITION THE OTHER END PANEL ON TOP BY ALIGNING WITH THE CAM LOCK PINS AND DOWELS AS IN STEP 3. (SEE DIAGRAM '4B') TIGHTEN DOWN CAMS.

DIAGRAM '4A'

END PANEL

ALIGN HOLES WITH CAM LOCK NUTS AND WOOD DOWELS

DIAGRAM '4B'

FOAM SETTING BLOCKS PEEL OFF PAPER BACK PUT STICKY SIDE IN THE GROOVE

DETAIL A
STEP 5:

Lay the Showcase right side up with front glass facing forward. Screw in the 3 standard footpieces to deck with the 5/8" pan head screws. Place the footpieces up against plastic sliding door track and line up with the pilot holes before attaching. (See Diagram "5A") Affix glazing gaskets spaced evenly across the top of the front glass panel. (See Diagram "5A")
STEP 6:

Lined up upper sliding door track with screw holes in end panels. Attach track using 1 1/4"L steel flat head screws from outside face of end panel (See diagram "6A"). Place upper front glass track on top the glazing gaskets and front glass panel. Lined up with hole on end panel and attach with 1 1/4"L steel flat head screw from outside. (See diagram "6B"). Place the 3 shelf standards into footpieces and attach each shelf standard at top to the sliding door track with a 1" steel flat head screw. (See diagram "6C"). Bend back tabs of middle footpiece inwards using pliers to help hold standard in place (See diagram "6D").
FULL VISION SHOWCASE ASSEMBLY INSTRUCTION MANUAL

STEP 7:

PLACE THE FOAM TAPE STRIPS TO THE TOP OF THE UPPER FRONT GLASS TRACK AND UPPER SLIDING DOOR TRACK NEXT TO LIPPED EDGE (SEE DIAGRAM "7A"). COVER DOWNTUBE HOLE WITH PLASTIC CAP (SEE DIAGRAM "7B"). AFFIX DISC STICKERS OVER SCREWS ON OUTSIDE FACE OF END PANELS (SEE DIAGRAM "7C").

INSTALL SLIDING DOOR PANELS BY LIFTING DOOR UP INTO TOP TRACK THEN DROPPING DOWN INTO BOTTOM TRACK. (MAKE SURE THAT THE DOOR WITH THE DOOR PULL ON THE LEFT GOES NEXT TO LEFT END AND THE RIGHT GOES TO RIGHT, ALSO MAKE SURE EACH DOOR IS IN A SEPERATE TRACK GROOVE. (AS A SUGGESTION PUT LEFT DOOR IN THE BACK GROOVE OF THE TRACK AND THE RIGHT DOOR IN THE FRONT GROOVE). (SEE DIAGRAM 7D).

NOTE:
USED RAZOR BLADE TO TRIM FOAM TAPE AS NECESSARY

DIAGRAM "7A"

DIAGRAM "7B"

DIAGRAM "7C"

DIAGRAM "7D"
FULL VISION SHOWCASE ASSEMBLY INSTRUCTION MANUAL

STEP 8:

INSTALL THE SHELF BRACKETS, CLIPS, AND GLASS SHELVES THEN SET THE TOP GLASS IN PLACE AND YOU ARE COMPLETE.