RECOMMENDED TOOLS FOR ASSEMBLY

- PHILLIPS SCREW DRIVER
- PAIR OF PLIERS
- RAZOR BLADE
- HAMMER

HARDWARE AND MISC. INCLUDED: (PACKAGED IN A BAG)

NOTE: ALL ITEMS ARE SHOWN ACTUAL SIZE: IF YOU ARE NOT SURE WHICH PARTS IS CORRECT, THEN PLACE ON TOP OF ITEM BELOW FOR HELP DURING ASSEMBLY.

- 22 EA. - CAM LOCK PINS - 1 3/4" L FOR INSTRUCTION STEP 1
- 2 EA. - PAN HEAD SCREWS - 5/8" L FOR INSTRUCTION STEP 5
- 6 EA. - STEEL FLAT HEAD SCREWS - 1 1/4"L FOR INSTRUCTION STEP 6
- 1 EA. - STEEL FLAT HEAD SCREWS - 1" L FOR INSTRUCTION STEP 6
- 2 EA. - FOAM TAPE STRIPS PROVIDED IN A ROLL FOR INSTRUCTION STEP 1
- 2 EA. - DOWNTUBE HOLE CAP FOR INSTRUCTION STEP 1
- 5 EA. - GREY GLAZING GASKETS FOR INSTRUCTION STEP 6
- 1 EA. - STANDARD FOOTPIECE
- 4 EA. - SELF-STICKING SCREW COVERS SAME COLOR AS SHOWCASE
- 6 EA. - SELF-STICKING SCREW COVERS SAME COLOR AS SHOWCASE
- 22 EA. - 3/4" CAM LOCK CONNECTOR NUTS (CAM LOCK NUTS MAY ALREADY BE INSERTED INTO PANELS)
- 8 EA. - BLACK FOAM BLOCKS FOR INSTRUCTION STEP 4
- 6 EA. - BLACK FOAM BLOCKS FOR INSTRUCTION STEP 4
PARTS INCLUDED INSIDE CARTON:

- 2 EA. SLIDING DOOR PANELS
- 1 EA. UPPER FRONT GLASS TRACK
- 1 EA. UPPER DECK PANEL
- 2 EA. END PANELS
- 1 EA. UPPER SLIDING DOOR TRACK
- 1 EA. TOP GLASS SUPPORT
- 1 EA. FRONT PANEL
- 1 EA. TOP GLASS
- 1 EA. FRONT GLASS
- 1 EA. LOWER DECK PANEL
- 2 EA. LOWER FRONT AND BACK PANELS
- UPPER DECK SUPPORT

BOTTOM SLIDING DOOR TRACK WILL BE ATTACHED
STEP 1:
SCREW ONE 1 3/4” CAM LOCK PIN INTO EACH OF TEN HOLES AS INDICATED IN EACH OF THE END PANELS.
(SEE DIAGRAM “1A”)
SCREW ONE WOODEN DOWEL INTO EACH OF THE TEN HOLES AS INDICATED IN EACH OF THE END PANELS.
(SEE DIAGRAM “1B”)

TYP. END PANEL
(RIGHT END SHOWN)

DIAGRAM “1A”

DIAGRAM “1B”

STEP 1 - DIAGRAM "A"
SEE DIAGRAM "1A" FOR LOCATION OF HOLES

STEP 1 - DIAGRAM "B"
SEE DIAGRAM "1B" FOR LOCATION OF HOLES
STEP 2:


**DIAGRAM "2A"**

**BACKSIDE**

**DIAGRAM "2B"**
STEP 3:
Lay one end panel on the ground with the dowels and cam lock pins facing up. Now insert the lower deck panel over the end panel lined up with the cam lock pins and wood dowels in the end panel. **(See Diagram "3A")** Tighten down the cam lock connector nuts.

Attach the lower front and back panels in the same way.

**Diagram "3A"**
Make sure that cam lock pins and wood dowels are in-line before pushing deck panel on end panel.

**Diagram "3B"**
Tighten cam lock nuts by turning clockwise towards the plus sign.
STEP 4:

INSERT ONE 3/4" CAM LOCK CONNECTOR NUT INTO EACH OF THE FOUR HOLES ON THE BACK OF THE FRONT PANEL AND TWO WOODEN DOWELS INTO THE HOLES ON THE BOTTOM OF THE FRONT PANEL. LOWER THE FRONT PANEL INTO PLACE AS INDICATED IN DIAGRAM "4A" MAKING SURE TO LINE UP THE CAM LOCK PINS AND DOWELS ON ALL SIDES. TIGHTEN THE CAM LOCK NUTS TO SECURE. INSERT TWO WOODEN DOWELS INTO THE UPPER DECK SUPPORT. GENTLY TAP THE UPPER DECK SUPPORT INTO THE TWO HOLES IN THE LOWER DECK PANEL. (SEE DIAGRAM "4C")

MAKE SURE THAT CAM LOCK PINS AND WOOD DOWELS ARE IN-LINE BEFORE PUSHING DECK PANEL ON END PANEL.

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STEP 5:

Insert four 3/4” cam lock connector nuts and gently tap four wooden dowels into each of the holes indicated in diagram “5A”. Lower the upper deck panel into place making sure to line up all connector pins and wooden dowels. Tap the upper deck panel flush with the upper deck support and tighten the cam lock connector nuts to secure.
STEP 6:

PLACE 6 BLACK FOAM SETTING BLOCKS INTO THE ROUTED GROOVE ON THE UPPER DECK PANEL (EVENLY SPACED) AND 2 FOAM SETTING BLOCKS INTO THE GROOVES IN THE ASSEMBLED END PANEL. (REMOVE PAPER BACK ON FOAM SETTING BLOCK AND PLACE STICKY SIDE INTO GROOVE) PLACE GLASS FRONT PANEL INTO GROOVES ON THE DECK AND END PANELS. (SEE DIAGRAM "6A") NOW POSTION THE OTHER END PANEL ON TOP BY ALIGNING THE CAM LOCK PINS AND WOODEN DOWELS. (SEE DIAGRAM "6B") TIGHTEN THE CAM LOCK NUTS TO SECURE THE END PANEL.
STEP 7:
STEP 8:

ATTACH THE FOAM TAPE STRIPS TO THE TOP OF THE UPPER FRONT GLASS TRACK AND UPPER SLIDING DOOR TRACK NEXT TO THE LIPPED EDGE. (SEE DIAGRAM “9A”)  

COVER THE DOWNTUBE HOLE WITH PLASTIC CAP. (SEE DIAGRAM “9B”)  

AFFIX THE COLORED STICKERS OVER SCREWS ON THE OUTSIDE FACE AND END PANELS (SEE DIAGRAM “9C”)  

INSTALL SLIDING DOOR PANELS BY LIFTING DOOR UP INTO TOP TRACK, THEN DROPPING DOWN INTO THE BOTTOM TRACK. (MAKE SURE THAT THE DOOR WITH THE PULL GOES ON THE LEFT GOES ON THE LEFT AND THE RIGHT GOES TO THE RIGHT. ALSO MAKE SURE EACH DOOR IS IN A SEPERATE TRACK GROOVE.) (SEE DIAGRAM “9D”)
STEP 10:
CAREFULLY LOWER THE TOP GLASS AND PRESS FIRMLY INTO PLACE. YOUR UNIT IS NOW COMPLETE.