HARDWARE AND MISC. INCLUDED: (PACKAGED IN A BAG)

NOTE: ALL ITEMS ARE SHOWN ACTUAL SIZE. IF YOU ARE NOT SURE WHICH PARTS IS CORRECT, THEN PLACE ON TOP OF ITEM BELOW FOR HELP DURING ASSEMBLY.

22 EA. - CAM LOCK PINS - 1 3/4" L

26 EA. - WOOD DOWELS - 1 1/8" L

8 EA. - SELF-STICKING COVERS FOR MINIFIX CAMS

22 EA. - 3/4" CAM LOCK CONNECTOR NUTS
(CAM LOCK NUTS MAY ALREADY BE INSERTED INTO PANELS)

6 EA. - CLEAR PLASTIC SHELF REST WITH CHROME METAL PIN
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PARTS INCLUDED INSIDE CARTON:

1 EA. COUNTER TOP

1 EA. LEFT END PANEL

1 EA. FRONT PANEL

1 EA. INTERIOR COUNTER SUPPORT

1 EA. RIGHT END PANEL

1 EA. DECK PANEL (BOTTOM)

1 EA. BACK DECK PANEL

1 EA. FRONT DECK PANEL

1 EA. WOOD SHELF
STEP 1: LAY EACH END PANEL ON A FLAT SURFACE WITH INSIDE FACE UP AND SCREW ONE CAM LOCK PIN IN EACH OF THE (8) HOLES INDICATED ON EACH IN DIAGRAM “1A”.

ENLARGEMENT DETAIL
SEE DIAGRAM "1 A" FOR LOCATION OF HOLES
PLEASE NOTE
THE CAM LOCK NUTS MUST
BE POINTING OUT WITH THE
ARROW TIP TOWARD THE
HOLE ON THE END EDGE
SEE BELOW

ENLARGEMENT DETAIL
SEE DIAGRAM "2A" FOR
LOCATION OF HOLES

STEP 2:
WHILE END PANELS ARE ON FLAT SURFACE WITH CAM LOCK PINS IN PLACE, NOW
TAP (18) 1 1/8" WOOD DOWELS IN ON EACH OF THE END PANELS WITH RUBBER
MALLET OR HAMMER. (SEE DIAGRAM "2A") ALSO AT THIS TIME INSERT CAM LOCK
CONNECTOR NUTS INTO THE (2) TOP HOLES OF EACH PANEL. (SEE DIAGRAM "2B")
STEP 3:

PLACE COUNTERTOP ON FLAT SURFACE WITH BOTTOMSIDE UP AND SCREW (4) 1 3/4" CAM LOCK PINS IN HOLES ON EACH OF THE END PANELS BY USING PHILLIPS SCREW DRIVER, POWER SCREW DRIVER OR DRILL. (SEE DIAGRAM "3A") NOW TAP (9) 1 1/8" WOOD DOWELS WITH RUBBER MALLET OR HAMMER. (SEE DIAGRAM "3B")
STEP 4:

PLACE THE FRONT & BACK DECK PANELS ON A FLAT SURFACE WITH BACKSIDE UP. NOW PLACE (10) CAM LOCK CONNECTOR NUTS INTO HOLES ON EACH OF THE PANELS JUST LIKE IN STEP 2.

PLEASE NOTE

THE CAM LOCK NUTS MUST BE POINTING OUT WITH THE ARROW TIP TOWARD THE HOLE ON THE END EDGE SEE BELOW

ENLARGEMENT
PLEASE NOTE THE CAM LOCK NUTS MUST BE POINTING OUT WITH THE ARROW TIP TOWARD THE HOLE ON THE END EDGE SEE BELOW
SERVICE COUNTER ASSEMBLY INSTRUCTION MANUAL

STEP 6:
LAY ONE END PANEL ON THE GROUND WITH DOWELS AND CAM LOCK PINS FACING UP. NOW HOLD UP THE DECK PANEL OVER THE END PANEL ON THE GROUND AND LINE UP THE HOLES IN DECK PANEL WITH THE WOOD DOWELS AND CAM LOCK PINS AND INSERT THE DECK PANEL. (SEE DIAGRAM "6A") TIGHTEN DOWN CAM LOCK CONNECTOR NUTS ATTACH LOWER FRONT AND BACK PANELS IN THE SAME WAY. (SEE DIAGRAM "6B")

DIAGRAM "6A"

MAKE SURE THAT CAM LOCK PINS AND WOOD DOWELS ARE IN-LINE BEFORE PUSHING DECK PANEL ON END PANEL.

DIAGRAM "6B"

TIGHTEN CAM LOCK NUT BY TURNING CLOCKWISE OR TOWARDS THE PLUS SIGN

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STEP 7:

Now position and align the front panel up with the wood dowels and cam lock pins on the end panel as previously shown and tap down in place with rubber mallet, then tighten (2) of the cam lock connector nuts. Then position the other end panel over the unit aligning all the wood dowels & cam lock pins as previously shown and tap down in place with rubber mallet, then tighten (8) of the cam lock connector nuts. (See Diagram "7B")
STEP 8:

Push the interior countertop support on the wood dowels in the deck (bottom) panel. Make sure the shelf pins hole faces toward the inside of cabinet, before tapping down tight in place.

Now you may turn the unit to the upright position and proceed to attach the countertop in the same manner as you have done previously by aligning holes with wood dowels & cam lock pins. See diagram 8A, however the diagram is shown still on end for clarity only.

Tap down countertop in place and tighten (6) minifix cams.

Apply melamine color stickers over the (6) cam lock nuts you just tighten down (see diagram 8B) and install the (6) shelf pins in desired holes (see diagram 8C) install shelf and the unit is complete.